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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/692,548	10/24/2003	Lianjun Liu	SC11645ZP P01	1109
23125 7	590 06/19/2006	EXAMINER		
FREESCALE SEMICONDUCTOR, INC.			ROJAS, BERNARD	
LAW DEPARTMENT 7700 WEST PARMER LANE MD:TX32/PL02 AUSTIN, TX 78729			ART UNIT	PAPER NUMBER
			2832	
			DATE MAILED: 06/19/200	6

Please find below and/or attached an Office communication concerning this application or proceeding.

U.S. Patent and Trademark Office PTOL-326 (Rev. 7-05)	Office Act	tion Summary	Part of Paper No./Mail Date 20060608			
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing R Information Disclosure Statement(s) (PTO Paper No(s)/Mail Date	•	Paper 5) 🔲 Notice	iew Summary (PTO-413) No(s)/Mail Date e of Informal Patent Application (PTO-152)			
Attachment(s)						
The analysis detailed Office	addon for a not t	and continue copies				
application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
2. Certified copies of the priority documents have been received in Application No						
1. Certified copies of the priority documents have been received.						
a) ☐ All b) ☐ Some * c) ☐ None of:						
12)□ Acknowledgment is made of a	= '	priority under 35 U.S.	C. § 119(a)-(d) or (f).			
Priority under 35 U.S.C. § 119						
	soled to by the Ex	anniner. Note the atta	Ched Office Action of form PTO-152.			
_ ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
9)☐ The specification is objected to by the Examiner.						
Application Papers						
are subject to	7 restriction and/or	Ciccion requirement	•			
	7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or election requirement.					
6)⊠ Claim(s) <u>1-5,7-11,13,17,18 and 20</u> is/are rejected.						
5) Claim(s) is/are allowed						
4a) Of the above claim(s) is/are withdrawn from consideration.						
4)⊠ Claim(s) <u>1-5,7-11,13,17,18 a</u>	nd 20 is/are pendi	ng in the application.				
Disposition of Claims						
closed in accordance with the	e practice under <i>E.</i>	x paπe Quayle, 1935	G.D. 11, 453 O.G. 213.			
			matters, prosecution as to the merits is			
2a) This action is FINAL.	· ·					
1) Responsive to communicatio						
Status						
 Failure to reply within the set or extended period Any reply received by the Office later than three earned patent term adjustment. See 37 CFR 1 	this communication. aximum statutory period w d for reply will, by statute, a months after the mailing	ill apply and will expire SIX (6) cause the application to become	MONTHS from the mailing date of this communication. ne ABANDONED (35 U.S.C. § 133).			
WHICHEVER IS LONGER, FROM	THE MAILING DA	TE OF THIS COMM	UNICATION.			
Period for Reply	DIOD EOD DEDI V	/ IS SET TO EVDIDE	3 MONTH(S) OR THIRTY (30) DAYS,			
	ommunication app	·	et with the correspondence address			
		Bernard Rojas	2832			
Office Action Summ	nary	Examiner	Art Unit			
		10/692,548	LIU, LIANJUN			
		Application No.	Applicant(s)			

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DETAILED ACTION

Response to Arguments

Applicant's arguments filed 04/04/2006 have been fully considered but they are not persuasive. In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See In re Fine, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and In re Jones, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, Cowen et al. [US 6,229,684] discloses that the electrode which is covered by the switch can be made out of an HTS material or a thick metal layer [col. 2 lines 1-5]. While the main reference, Hsu et al. [US 6,768,403] discloses that its device is constructed from a conductive metal layer [18, 20, 22 and 34]. Therefore, the combination teaches how to protect the conductive metal layer with a dielectric layer.

Claim Rejections - 35 USC § 103

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to

consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-4, 7, 9-11, 13, 17, 18 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hsu et al. [US 6,768,403] in view of Lin et al. [US 6,818,936] and in further view of Cowen et al. [US 6,229,684].

Claims 1, 3 and 4, Hsu et al. discloses a method of making a device comprising the steps of: providing a substrate [14]; forming a first conductive layer [18, 20, 22 and 34] over the substrate [figure 4A]; forming a sacrificial layer [46] over the first conductive layer [figure 4B]; forming a dielectric layer [26] over the sacrificial layer, forming a second conductive layer [30] over the sacrificial [figure 4E]; and removing the sacrificial layer [figure 4F].

Hsu et al. fails to disclose that the dielectric layer comprises silicon, oxygen, and nitrogen and is formed by PECVD.

Lin et al. teaches that a common dielectric material in the art is silicon oxynitride that is formed by plasma enhanced chemical vapor deposition (PECVD) [col. 6 lines 1-34].

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a silicon oxynitride dielectric material instead of the silicon

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nitride or silicon oxide discloses by Hsu et al. since it was known in the art as a dielectric material [Lin et al. col. 6 lines 1-34].

Hsu et al. in view of Lin et al. fails to disclose that forming the dielectric layer is performed at a temperature between approximately 200 and 300 degrees Celsius.

Cowen et al. teaches forming a low temperature dielectric material deposited by plasma enhanced chemical vapor deposition (PECVD) at a temperature below 300 degrees Celsius [col. 10 line 50 to col. 12 line 11].

It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a temperature below 300 degrees Celsius when forming the device as discloses by Hsu et al. in view of Lin et al. in order to prevent damage to the conductive layer [Cowen et al., col. 10 line 50 to col. 12 line 11].

Claim 2, Hsu et al. discloses the method of claim 1, wherein the forming the sacrificial layer comprises forming a polyimide layer [col. 7 lines 40-45, 59-63].

Claims 7, 13 and 20, Cowen et al. discloses that PECVD is performed at about 250 degress Celsius [col. 10 line 50 to col. 12 line 11]. Hsu et al. in view of Lin et al and in further view of Cowen et al. fails to each that PECVD is performed at 240 degrees Celsius. It would have been obvious to one having ordinary skill in the art at the time the invention was made to perform PECVD at a temperature of approximately 240 degrees Celsius, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. In re Boesch, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

Claims 9-11, Hsu et al. discloses a method of making a microelectronic device comprising the steps of: providing a substrate [14]; forming an input signal line [18] over the substrate; forming an output signal line [20] over the substrate and spaced apart from the input signal line [figure 4A]; forming a sacrificial layer [46] over the input signal line and the output signal line [figure 4B]; forming a dielectric layer[26] over the

Hsu et al. fails to discloses that the dielectric layer comprises silicon, oxygen, and nitrogen and is formed by PECVD.

sacrificial layer [figure 4C]; removing the sacrificial layer [figure 4F]; and forming a

conductive layer [30] over the dielectric layer.

Lin et al. teaches that a common dielectric material in the art is silicon oxynitride that is formed by plasma enhanced chemical vapor deposition (PECVD) [col. 6 lines 1-34].

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a silicon oxynitride dielectric material instead of the silicon nitride or silicon oxide discloses by Hsu et al. since it was known in the art as a dielectric material [Lin et al. col. 6 lines 1-34].

Hsu et al. in view of Lin et al. fails to disclose that forming the dielectric layer is performed at a temperature between approximately 200 and 300 degrees Celsius.

Cowen et al.

Cowen et al. teaches forming a low temperature dielectric material deposited by plasma enhanced chemical vapor deposition (PECVD) at a temperature below 300 degrees Celsius [col. 10 line 50 to col. 12 line 11].

It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a temperature below 300 degrees Celsius when forming the device as discloses by Hsu et al. in view of Lin et al. in order to prevent damage to the HTS material in the device [Cowen et al., col. 10 line 50 to col. 12 line 11].

Claims 17 and 18, Hsu et al. discloses a method of making a device comprising the steps of: providing a substrate [14]; forming a first conductive layer [18, 20, 22 and 34] over the substrate [figure 4A]; forming a sacrificial layer [46] over the first conductive layer [figure 4B]; forming a dielectric layer [26] over the sacrificial layer [figure 4C]; forming a second conductive layer [30] over the sacrificial layer [figure 4E]; and removing the sacrificial layer [figure 4F].

Hsu et al. fails to discloses that the dielectric layer comprises silicon, oxygen, and nitrogen and is formed by PECVD.

Lin et al. teaches that a common dielectric material in the art is silicon oxynitride that is formed by plasma enhanced chemical vapor deposition (PECVD) [col. 6 lines 1-34].

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a silicon oxynitride dielectric material instead of the silicon nitride or silicon oxide discloses by Hsu et al. since it was known in the art as a dielectric material [Lin et al. col. 6 lines 1-34].

Hsu et al. in view of Lin et al. fails to disclose that forming the dielectric layer is performed at a temperature between approximately 200 and 300 degrees Celsius.

Cowen et al.

Cowen et al. teaches forming a low temperature dielectric material deposited by plasma enhanced chemical vapor deposition (PECVD) at a temperature below 300 degrees Celsius [col. 10 line 50 to col. 12 line 11].

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It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a temperature below 300 degrees Celsius when forming the device as discloses by Hsu et al. in view of Lin et al. in order to prevent damage to the HTS material in the device [Cowen et al., col. 10 line 50 to col. 12 line 11].

Claims 5 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hsu et al. [US 6,768,403] in view of Lin et al. [US 6,818,936], in view of Cowen et al. [US 6,229,684] and in further view of Murakami et al.

Claims 5 and 8, Hsu et al. in view of Lin et al., and in further view of Cowen et al. discloses the claimed method of making a device with the exception that the dielectric layer comprises silicon, oxygen, nitrogen and hydrogen that are formed by PECVD.

Murakami et al. teaches forming a silicon oxynitride dielectric film comprising N2O; N2; NH3; and SiH4 by plasma CVD [paragraph 87].

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a silicon oxynitride dielectric material instead of the silicon nitride or silicon oxide discloses by Hsu et al. since it was known in the art as a dielectric material [as taught by Lin et al. col. 6 lines 1-34].

Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Bernard Rojas whose telephone number is (571) 272-1998. The examiner can normally be reached on M-F 8-4:00), every other Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Elvin G. Enad can be reached on (571) 272-1990. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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SUPERVISORY PATENT EXAMINER

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